

94662

11/07/91

195

Section I. General Information

SDS Identifier Code

Supplier ID: Ricoh Product Code: 887073

Identity: Savin 9350 Dispersant

Manufacturer's Name and Address:

Ricoh Corporation  
5 Dedrick Place  
West Caldwell, NJ 07006

Distributor's Name and Address:

Savin Corporation  
P.O. Box 10270  
Stamford, CT 06904

Emergency Telephone Number: (800) 336-6737

Telephone Number for Information: (201) 882-2000, (800) 336-6737

Synonyms & Common Names: SP-35 Dispersant, Savin Black Dispersant Type L1,  
Savin Product Code - 4445, Savin 9350 Dispersant

Uses: Savin 9350, Savin 9250

Hazard Classes: Combustible Liquid N.O.S.

Chemical Formula: Mixture

Registry numbers

CAS Number: 0-00-0  
RTECS Number: N/App  
UN Number: 1993

Date Prepared: 02/26/91 Filed/Prepared By: Kristina Sage

Section II. Hazardous Ingredients/Identity Information

Composition

Component	%	CAS #	OSHA Pel	ACGIH TLV
Hydrotreated Heavy Naptha (ISOPAR)	>99.0	64742-48-9	N/App	300ppm*
Resin Maleated Polymer	<01.0	0-00-0	N/App	N/App
Recommended by Exxon	-	-	-	-

Exposure Limits (TLV/PEL)

OSHA: Not applicable  
NIOSH: Not applicable  
ACGIH: See data above  
State: Not applicable  
Other: None

94662

94662 11/07/91

20/5

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Section III. Physical/Chemical Characteristics  
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Boiling Point: Approximately 161-200C Specific Gravity: 0.75@ 15C  
Vapor Pressure: <10mmHg @ 26C % Volatile by Volume: No information  
Melting Point: No data Vapor Density (Air=1): Greater than 5  
Evaporation Rate (n-BuAc=1): Approximately 0.3

Solubility in Water: Negligible: Less than 0.1%

Appearance and Odor: Clear water white liquid, faint petroleum hydrocarbon odor.

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Section IV. Fire and Explosion Hazard Data  
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Flash Point and Method: 43C T.C.C.

Explosive Limits: LEL 0.7 UEL 6.5  
Comments: None

Extinguishing Media: Foam, water spray, dry chemicals, or carbon dioxide

Special Fire-Fighting Procedures: If a leak or spill has ignited, use standard fire-fighting procedures for petroleum based liquids. Minimize breathing gases, vapor, fumes or decomposition products. Fire-fighters should use applied-air breathing equipment for enclosed or confined spaces or as otherwise needed.

Unusual Fire and Explosion Hazards: Do not store or mix with strong oxidizing agents.

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Section V. Reactivity Data  
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Stability: Stable  
Conditions to Avoid: None

Incompatibility (Materials to Avoid): Avoid contact with strong oxidizers such as liquid CL2 or conc. O2.

Hazardous Decomposition or Byproducts: Carbon monoxide and other decomposition products in the case of incomplete combustion.

Hazardous Polymerization: Will not occur  
Conditions to Avoid: Not applicable

94662 11/07/91  
345-----  
Section VI. Health and Hazard Data  
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Routes of Entry: Eyes, inhalation, ingestion

Health Hazards of Short-Term exposure (Acute)

Eyes: Slight conjunctival irritation.

Skin: Mild irritation under conditions of excessive exposure. (Primary irritation index = 1.75)

Inhalation: No untoward effects.  
Greater than 12,400 mg/m<sup>3</sup> (approximately 2000 ppm)Ingestion: Practically non-toxic.  
LC50 (rat): Greater than 10g/kg bodyweight

Health Hazards of Long-Term exposure (Chronic): Health studies have shown that many petroleum hydrocarbons and synthetic lubricants pose potential human health risks which may vary from person to person. As a precaution, exposure to liquid, vapor, mist or fumes should be minimized.

Carcinogenicity: See Section II

HAP? No IARC Monographs? No OSHA Regulated? No

Signs and Symptoms of Exposure: High vapor concentrations (greater than approximately 1000 ppm) are irritative to the eyes and respiratory tract, may cause headaches and dizziness, are anesthetic, and may have other central nervous system effects.

Medical Conditions Generally Aggravated by Exposure: Not applicable

Emergency and First Aid Procedures

## First Aid

Eyes: If splashed into the eyes, flush with clear water for 15 minutes or until irritation subsides.

Skin: In the case of skin contact, remove any contaminated clothing and cleanse skin thoroughly with waterless hand cleaner followed by washing with soap and water.

Inhalation: If overcome by vapors, remove from exposure and call a physician immediately.

Ingestion: If ingested, do not induce vomiting; call a physician immediately.

Additional Information: None

*94662* 11/07/91  
*4/95*

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 Section VII. Precautions for Safe Handling and Use  
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Steps to be Taken in Case Material is Released or Spilled: Shut off and eliminate all ignition sources. Keep people away. Recover free product. Add sand, earth or other suitable absorbent to spill area. Minimize breathing vapors. Minimize skin contact. Ventilate confined spaces. Open all windows and doors. Keep product out of sewers and watercourses by diking or impounding. Advise authority if product has entered or may enter sewers, watercourses, or extensive land areas. Assure conformity with applicable governmental regulations. Continue to observe precautions for volatile, combustible vapors from absorbed material.

Safe Disposal Method: Waste liquid should be disposed of in an environmentally safe manner and in accordance with governmental regulations. Disposal regulations vary from locality to locality, therefore, consult your local office of the EPA to determine proper method of disposal.

Precautions to Be Taken in Handling and Storing:

CAUTION - COMBUSTIBLE LIQUID

Keep away from heat, open flame and sparks. Keep out of reach of children.

Other Precautions: Empty containers retain residue (liquid and/or vapor) and are dangerous. To avoid the risk of explosion, do not pressure or expose empty containers to heat, flame, sparks, or other sources of ignition.

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 Section VIII. Control Measures  
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Respiratory Protection: None needed under normal conditions of use.

Ventilation

Local Exhaust: None needed under normal conditions of use.

Special: None

Mechanical (general): Adequate ventilation

Other: None

Protective Gloves: None needed under normal conditions of use.

Eye Protection: None needed under normal conditions of use.

Other Protective Clothing or Equipment: None needed under normal conditions of use.

First Aid and Hygienic Practices: Minimize breathing vapor or mist. Avoid prolonged or repeated contact with skin. Remove contaminated clothing; launder or dry-clean before reuse. Remove contaminated shoes and thoroughly clean and dry before reuse. Cleanse skin thoroughly after contact, before breaks and meals,

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MATERIAL SAFETY DATA SHEET

94662-11/07/91

505

at the end of work periods. Product is readily removed from skin by  
waterless hand cleaners followed by washing with soap and water.